Phillips Steel	v.1.0 April 2023		
		LIPS S	



- 1915: ESTABLISHED AS A SCRAP METAL AND RECYCLING FACILITY
- 1975: TRANSITIONED TO SUPPLYING NEW MATERIALS
- 2000: STARTED SELLING INDUSTRIAL TOOLS AND SAFETY EQUIPMENT
- 2005: BEGAN OUR FABRICATION
 DIVISION
- 2014: RECEIVED LA CITY CERTIFIED LICENSE
- 2017: OPENED SECOND FACILITY APPROX 40,000 SQFT
- CURRENT: 1,200 TONS PER YEAR AND OVER TEN THOUSAND SKUs

HISTORY







SARA PHILLIPS PRESIDENT



DAVID "OLDER" BRAYTON DIRECTOR OF OPERATIONS



DAVID "YOUNGER" BRAYTON ESTIMATING MANAGER / CWI



JOHN CABANSAG LEAD PROJECT COORDINATOR

PRODUCTS

- Steel Structures:
 - o Columns
 - o Beams
 - o Braces
- Trusses (Bolted and Welded)
- Pipe Racks & Supports
- Stairs, Handrails & Ladders
- Access Platforms
- Grating
- Vessel Platforms
- Vessel Lifting Lugs & Repads
- Marine Fairleads
- Miscellaneous Configurations:
 - Anchor Bolts
 - o Embeds











- AISC 303
- AISC 360
- AISC 341, Seismic when requested

COMPLIANCE

• Material Grades



INTERNATIONAL

Standards Worldwide

- D1.1
- D1.8, Seismic when requested
- D1.2, D1.3, D1.6

QUALITY ASSURANCE & CONTROL

- Los Angeles LADBS approved Inspectors on staff
- Certified Weld Inspector on staff
- Internal testing of welders
- Internal creation of welding procedures
- Fully documented quality control procedures and inspections
- All projects 100% individually inspected visually and dimensionally













- Kinetic High Def Plasma and Flame
 Cutting Systems
- MC Machinery Waterjet
- HE&M Automatic Horizontal
 Bandsaws
- Cincinnati Hydraulic Shears
- Ercolina Rolling and Bender
 Machines
- Accupress Press Brakes

MACHINERY



MATERIALS & FINISH



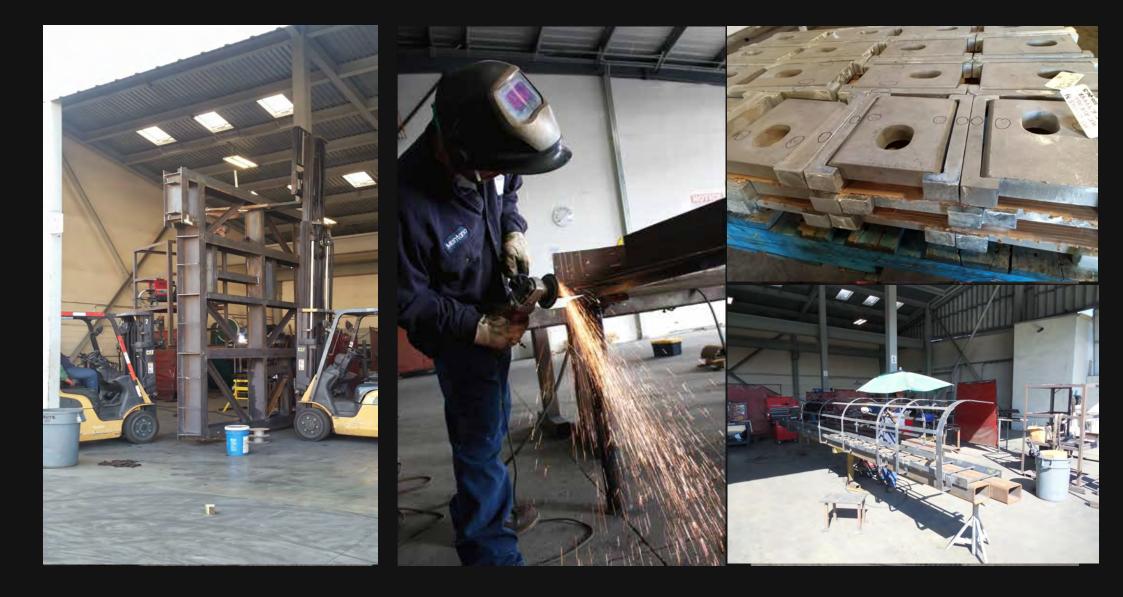
Carbon

- High Strength Steel • Aluminum
 - Stainless



- Hot Dip Galvanize per ASTM A123 High Performance Primer Safety Yellow and Striping Stainless Steel Pickle and

- **Passivation**
- Sandblast



Phillips Steel

